# Trane® High Efficiency Gas-Fired Unit Heater

TRANE

Trane's high efficiency unit heaters bring leading edge condensing heat exchanger technology to Trane's successful unit heater product offering.

Trane's high efficiency unit heaters bring tomorrow's technologies to today's products. Engineered for performance Trane's high efficiency unit heaters incorporate leading edge control and combustion technologies to customers across North America.

Trane's high efficiency unit heater's tri-metal condensing heat exchanger, state-of-the-art control platform and proprietary fully modulating pre-mix burner design safely provide industry leading operating efficiencies of up to 99%!

Available in 6 sizes - 50, 100, 150, 200, 300 and 400 MBH, in both natural gas and LP gas, Trane's high efficiency unit heaters can be vented through PVC and CPVC for application flexibility. All units are field convertible to separated combustion.

#### STATE-OF-THE-ART CONTROL PLATFORM

- · 3:1 Turndown Self Modulating
- · Outdoor/Indoor Reset Settings
- BMS Communication (2-10 VDC/4-20 mA Input)
- · Modbus Standard
- · LED Diagnostic Lights (External)
- Single Thermostat or Outdoor Sensor can Control Multiple Units

# **APPLICATION FLEXIBILITY**

- NG/LP Single Orifice Field Conversion
- PVC/CPVC Vent Compatible
- Field Convertible to Separated Combustion
- · Multiple Voltage Configurations
- OSHA Fan Guards
- · Durable Brushed Stainless Steel Cabinet
- Condensate Float Switch and Trap Standard
- · Optional Condensate Pump and Condensate Neutralizer
- Single or 2-Stage Capable Gas Valve
- Residentially Certified for use as a Utility Heater

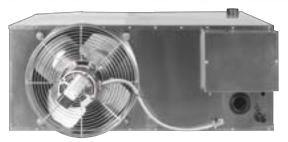
# **ELECTRONICALLY AIR/FUEL COUPLED**

- Proprietary Design for Optimal Efficiency
- · Unique Premix Burner Technology
- 3:1 Full Turndown Modulation
- · Maximum Efficiency through Precision Modulation
- SafeSense Blocked Inlet and Flue Sensing Technology
- · Auto-adjusts for Altitude Requiring no Field Modifications
- Maintains Fuel/Air Ratio with Partial Blockage without Decreasing Performance until Safety Trip

## TRI-METAL HYBRID HEAT EXCHANGER

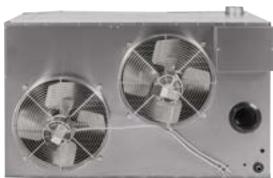
- · Full Condensing Efficiencies at all Firing Rates
- Up to 99% Maximum Efficiency (Full Modulation)
- 95% Efficiency (Full Input)
- · All Stainless Steel Tube for Enhanced Corrosion Protection
- · Brass and Aluminum Fins for Improved Thermal Heat Transfer





**10 MBH** 





**40 MBH** 





PROJECT:	
UNIT TAG:	







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PERFORMANCE DATA†   Input -   BTU/Hr.   50,000   100,000   150,000   200,000   (kW)   (14.6)   (29.3)   (43.9)   (58.6)   (58.6)   (kW)   (14.2)   (28.1)   (41.8)   (56.3)   (kW)   (14.2)   (28.1)   (41.8)   (56.3)   (43.9)   (58.6)   (kW)   (14.2)   (28.1)   (41.8)   (56.3)   (kW)   (14.2)   (28.1)   (41.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (56.3)   (14.8)   (14.	300,000 (87.9) 285,000 (83.5) 95 3:1 YES 4,848 (2.288) 1,101 55 (30.6)	400,000 (117.2) 384,000 (112.5) 96 3:1 YES 6,464 (3.050) 1,114
(kW)         (14.6)         (29.3)         (43.9)         (58.6)           Output -         BTU/Hr.         48,600         96,000         143,000         192,000           (kW)         (14.2)         (28.1)         (41.8)         (56.3)           Thermal Efficiency         (%)         97         96         95         96           Turn Down Ratio         3:1 <td>(87.9) 285,000 (83.5) 95 3:1 YES 4,848 (2.288) 1,101 55 (30.6)</td> <td>(117.2) 384,000 (112.5) 96 3:1 YES 6,464 (3.050) 1,114 55</td>	(87.9) 285,000 (83.5) 95 3:1 YES 4,848 (2.288) 1,101 55 (30.6)	(117.2) 384,000 (112.5) 96 3:1 YES 6,464 (3.050) 1,114 55
Output -         BTU/Hr. (kW)         48,600 (14.2)         96,000 (28.1)         143,000 (41.8)         192,000 (56.3)           Thermal Efficiency         (%)         97         96         95         96           Turn Down Ratio         3:1         3:2         4:8         8:8         YES         YES         YES         YES         YES	285,000 (83.5) 95 3:1 YES 4,848 (2.288) 1,101 55 (30.6)	384,000 (112.5) 96 3:1 YES 6,464 (3.050) 1,114
(kW)         (14.2)         (28.1)         (41.8)         (56.3)           Thermal Efficiency         (%)         97         96         95         96           Turn Down Ratio         3:1         3:2         3:2	(83.5) 95 3:1 YES 4,848 (2.288) 1,101 55 (30.6)	(112.5) 96 3:1 YES 6,464 (3.050) 1,114 55
Thermal Efficiency	95 3:1 YES 4,848 (2.288) 1,101 55 (30.6)	96 3:1 YES 6,464 (3.050) 1,114 55
Turn Down Ratio         3:1         3:1         3:1         3:1           Modulating Control         YES         YES         YES         YES           Free Air Delivery -         CFM         790         1,616         2,661         3,232           Gutlet Velocity         FPM         697         977         928         1,127           Air Temperature Rise -         Deg. F         57         55         50         55           (Deg C.)         (31.7)         (30.6)         (21.8)         (30.6)           Heat Throw @ 20 ft. Mounting Height         ft.         N/A         150         N/A         150           Condensate Trap         YES         YES         YES         YES         YES         YES           Condensate Discharge Size         in.         3/4         3/4         3/4         3/4           Condensate Production         gph         0.41         0.73         1.06         1.38           Full Load Amps at 120V         10.8         10.3         17.6         17.6           Minimum Circuit Amps at 120V         11.5         11.8         19.1         19.1           Max Overcurrent Protection at 120V         14.1         17.8         25.1         25.1	3:1 YES 4,848 (2.288) 1,101 55 (30.6)	3:1 YES 6,464 (3.050) 1,114 55
Modulating Control   YES   YES   YES   YES   YES   YES   Free Air Delivery -   CFM   790   1,616   2,661   3,232   (0.373)   (0.763)   (1.255)   (1.525)	YES 4,848 (2.288) 1,101 55 (30.6)	YES 6,464 (3.050) 1,114 55
Free Air Delivery -         CFM (cu. m/s)         790 (0.373)         1,616 (0.763)         2,661 (1.255)         3,232 (1.525)           Outlet Velocity         FPM         697         977         928         1,127           Air Temperature Rise -         Deg. F (Deg C.)         57         55         50         55           (Deg C.)         (31.7)         (30.6)         (21.8)         (30.6)         (30.6)           Heat Throw @ 20 ft. Mounting Height         ft.         N/A         150         N/A         150           Condensate Trap         YES         YES         YES         YES         YES         YES           Condensate Discharge Size         in.         3/4	4,848 (2.288) 1,101 55 (30.6)	6,464 (3.050) 1,114 55
Outlet Velocity         FPM         697         977         928         1,127           Air Temperature Rise -         Deg. F (Deg C.)         57         55         50         55           Heat Throw @ 20 ft. Mounting Height         ft.         N/A         150         N/A         150           Condensate Trap         YES         YES         YES         YES         YES           Condensate Discharge Size         in.         3/4         3/4         3/4         3/4           Condensate Production         gph         0.41         0.73         1.06         1.38           Full Load Amps at 120V         10.8         10.3         17.6         17.6           Minimum Circuit Amps at 120V         11.5         11.8         19.1         19.1           Max Overcurrent Protection at 120V         14.1         17.8         25.1         25.1           MOTOR DATA:         Motor HP (Qty)         1/14 (2)         1/2         1/2 (2)         1/2 (2)           Motor Type, ODP         SP         PSC         PSC         PSC           RPM         1,500         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0         12.0	(2.288) 1,101 55 (30.6)	(3.050) 1,114 55
Outlet Velocity         FPM         697         977         928         1,127           Air Temperature Rise -         Deg. F (Deg C.)         57         55         50         55           Heat Throw @ 20 ft. Mounting Height         ft.         N/A         150         N/A         150           Condensate Trap         YES         YES         YES         YES         YES           Condensate Discharge Size         in.         3/4         3/4         3/4         3/4           Condensate Production         gph         0.41         0.73         1.06         1.38           Full Load Amps at 120V         10.8         10.3         17.6         17.6           Minimum Circuit Amps at 120V         11.5         11.8         19.1         19.1           Max Overcurrent Protection at 120V         14.1         17.8         25.1         25.1           MOTOR DATA:         Motor HP (Qty)         1/14 (2)         1/2         1/2 (2)         1/2 (2)           Motor Type, ODP         SP         PSC         PSC         PSC           RPM         1,500         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0         12.0	1,101 55 (30.6)	(3.050) 1,114 55
Outlet Velocity         FPM         697         977         928         1,127           Air Temperature Rise -         Deg. F (Deg C.)         57         55         50         55           Heat Throw @ 20 ft. Mounting Height         ft.         N/A         150         N/A         150           Condensate Trap         YES         YES         YES         YES         YES         YES           Condensate Discharge Size         in.         3/4         1.36         1.38         1.16         1.38         11.8         19.1 <td>1,101 55 (30.6)</td> <td>1,114 55</td>	1,101 55 (30.6)	1,114 55
Air Temperature Rise - Deg. F (Deg C.) (31.7) (30.6) (21.8) (30.6)  Heat Throw @ 20 ft. Mounting Height ft. N/A 150 N/A 150  Condensate Trap YES YES YES YES YES  Condensate Discharge Size in. 3/4 3/4 3/4 3/4  Condensate Production gph 0.41 0.73 1.06 1.38  Full Load Amps at 120V 10.8 10.3 17.6 17.6  Minimum Circuit Amps at 120V 11.5 11.8 19.1 19.1  Max Overcurrent Protection at 120V 14.1 17.8 25.1 25.1  MOTOR DATA: Motor KW 0.05 0.37 0.37 0.37  Motor Type, ODP SP PSC PSC  RPM 1,500 1,500 1,500 1,500  Amps @ 115V 5.2 6.0 12.0 12.0  VENTING & GAS CONNECTIONS	55 (30.6)	55
Condensate Trap   YES   YES		1
Heat Throw @ 20 ft. Mounting Height   ft.   N/A   150   N/A   150   Condensate Trap   YES   YE		(30.6)
Condensate Trap         YES         YES         YES         YES           Condensate Discharge Size         in.         3/4         3/4         3/4         3/4           Condensate Production         gph         0.41         0.73         1.06         1.38           Full Load Amps at 120V         10.8         10.3         17.6         17.6           Minimum Circuit Amps at 120V         11.5         11.8         19.1         19.1           Max Overcurrent Protection at 120V         14.1         17.8         25.1         25.1           MOTOR DATA:         Motor HP (Qty)         1/14 (2)         1/2         1/2 (2)         1/2 (2)           Motor kW         0.05         0.37         0.37         0.37           Motor Type, ODP         SP         PSC         PSC           RPM         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0         12.0    VENTING & GAS CONNECTIONS	150	150
Condensate Discharge Size         in.         3/4         3/4         3/4         3/4           Condensate Production         gph         0.41         0.73         1.06         1.38           Full Load Amps at 120V         10.8         10.3         17.6         17.6           Minimum Circuit Amps at 120V         11.5         11.8         19.1         19.1           Max Overcurrent Protection at 120V         14.1         17.8         25.1         25.1           MOTOR DATA:         Motor HP (Qty)         1/14 (2)         1/2         1/2 (2)         1/2 (2)           Motor kW         0.05         0.37         0.37         0.37           Motor Type, ODP         SP         PSC         PSC           RPM         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0         12.0    VENTING & GAS CONNECTIONS	YES	YES
Condensate Production         gph         0.41         0.73         1.06         1.38           Full Load Amps at 120V         10.8         10.3         17.6         17.6           Minimum Circuit Amps at 120V         11.5         11.8         19.1         19.1           Max Overcurrent Protection at 120V         14.1         17.8         25.1         25.1           MOTOR DATA:         Motor HP (Qty)         1/14 (2)         1/2         1/2 (2)         1/2 (2)           Motor kW         0.05         0.37         0.37         0.37           Motor Type, ODP         SP         PSC         PSC           RPM         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0         12.0    VENTING & GAS CONNECTIONS	3/4	3/4
Full Load Amps at 120V 10.8 10.3 17.6 17.6 Minimum Circuit Amps at 120V 11.5 11.8 19.1 19.1 Max Overcurrent Protection at 120V 14.1 17.8 25.1 25.1 MOTOR DATA: Motor HP (Qty) 1/14 (2) 1/2 1/2 (2) 1/2 (2) Motor kW 0.05 0.37 0.37 0.37 Motor Type, ODP SP PSC PSC PSC RPM 1,500 1,500 1,500 1,500 1,500 Amps @ 115V 5.2 6.0 12.0 12.0 VENTING & GAS CONNECTIONS	1.71	3.0
Minimum Circuit Amps at 120V         11.5         11.8         19.1         19.1           Max Overcurrent Protection at 120V         14.1         17.8         25.1         25.1           MOTOR DATA:         Motor HP (Qty)         1/14 (2)         1/2         1/2 (2)         1/2 (2)           Motor kW         0.05         0.37         0.37         0.37           Motor Type, ODP         SP         PSC         PSC           RPM         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0         12.0           VENTING & GAS CONNECTIONS         VENTING & GAS CONNECTIONS         11.5         11.8         19.1         19.2         1/2 (2)         1/2 (2)         1/2 (2)         1/2 (2)         1.72 (2)         1.72 (2)         9.37         0.37         0.37         0.37         0.37         0.37         0.37         0.37         0.37         0.37         0.37         0.37         0.37         0.37	31.2	31.2
Max Overcurrent Protection at 120V         14.1         17.8         25.1         25.1           MOTOR DATA:         Motor HP (Qty)         1/14 (2)         1/2         1/2 (2)         1/2 (2)           Motor kW         0.05         0.37         0.37         0.37           Motor Type, ODP         SP         PSC         PSC           RPM         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0           VENTING & GAS CONNECTIONS	33.9	33.9
MOTOR DATA:         Motor HP (Qty)         1/14 (2)         1/2         1/2 (2)         1/2 (2)           Motor kW         0.05         0.37         0.37         0.37           Motor Type, ODP         SP         PSC         PSC         PSC           RPM         1,500         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0         12.0           VENTING & GAS CONNECTIONS         VENTING & GAS CONNECTIONS         1/2 (2)         1/2 (2)         1/2 (2)         1/2 (2)	44.9	44.9
Motor kW         0.05         0.37         0.37         0.37           Motor Type, ODP         SP         PSC         PSC         PSC           RPM         1,500         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0         12.0           VENTING & GAS CONNECTIONS         VENTING & GAS CONNECTIONS         10.0	1 (2)	1 (2)
Motor Type, ODP         SP         PSC         PSC         PSC           RPM         1,500         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0         12.0           VENTING & GAS CONNECTIONS         VENTING & GAS CONNECTIONS         12.0         12.0	0.74	0.74
RPM         1,500         1,500         1,500         1,500           Amps @ 115V         5.2         6.0         12.0         12.0           VENTING & GAS CONNECTIONS	PSC	PSC
Amps @ 115V         5.2         6.0         12.0         12.0           VENTING & GAS CONNECTIONS         5.2         6.0         12.0         12.0	1,625	1,625
VENTING & GAS CONNECTIONS	22.0	22.0
		22.0
	4	4
(mm) (51) (51) (76)	(102)	(102)
Combustion Air Intake Material PVC/CPVC PVC/CPVC PVC/CPVC PVC/CPVC PVC/CPVC		PVC/CPV
* Flue Pipe Dia - in. 2 2 2 3	4	4
(mm) (51) (51) (76)	(102)	(102)
Flue Material PVC/CPVC PVC/CPVC PVC/CPVC PVC/CPVC		PVC/CPV
Venting Category IV IV IV IV	IV	IV
Fuel Type NG/LP NG/LP NG/LP NG/LP	NG/LP	NG/LP
Gas inlet - in. 1/2 1/2 1/2 1/2	3/4	3/4
Min. Gas Pressure Natural in. W.C. 5 5 5 5	5	5
Min. Gas Pressure LP in. W.C. 8 8 8 8	8	8
Max. Gas Pressure Natural / LP in. W.C. 14 14 14 14 14	14	14
CLEARANCES FOR SERVICE/COMBUSTIBLES	14	14
Air Intake Side (Inch) 18 18 18 18	36	36
Access Side (Inch) 18 18 18 18 18	18	18
Access Side (Inch) 18 18 18 18 Non access side (Inch) 2 6 6 6	6	6
Top (Inch)         2         6         6         6           Bottom (Inch)         2         6         6         6	6	6

<sup>†</sup> Ratings shown are for unit installations at elevations between 0 and 2,000 feet (0 to 610m). For unit installations in U.S.A. above 2,000 feet (610m), the unit input must be field derated 4% for each 1,000 feet (305m) above sea level; refer to local codes, or in absence of local codes, refer to the latest edition of the National Fuel Gas Code, ANSI Standard Z223.1 (NFPA No. 54).

For installations in Canada, any reference to deration at altitudes in excess of 2,000 feet (610m) are to be ignored. At altitudes of 2,000 feet to 4,500 feet (610 to 1372m), the unit must be field derated and be so marked in accordance with the ETL certification. See HIGH ALTITUDE DERATION section of the installation and operation manual for deration information.

- \* Field installed PVC fittings provided with unit sizes 200-400 as follows:
  - Size 200 units come with a 2" to 3" PVC reducer
  - Size 300 units come with a 2" to 4" PVC reducer
  - Size 400 units come with a 2" to 4" PVC drain tee fitting

Reducers/drain tee fittings are to be field installed per Venting instructions in the installation and operation manual.

LEGEND: ODP = Open Drip Proof, PSC = Permanent Split Capacitor, SP = Shaded Pole

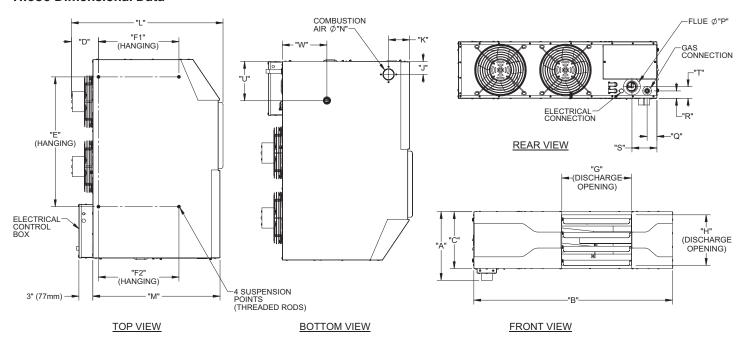




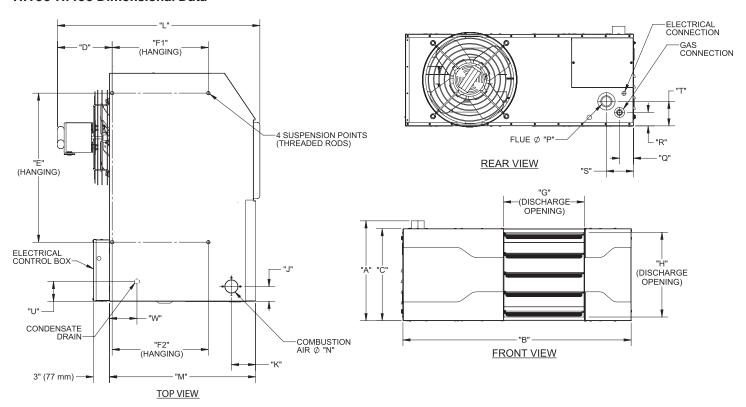
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Unit Capacity (MBH)	50	100	150	200	300	400
DIMENSIONAL DATA - inches (mm)	10.5/0	100/4	100/4	100/4	07.4.60	0.4 7 (0
'A" Height to Top of Combustion Air Inlet	13-5/8	18-3/4	18-3/4	18-3/4	27-1/8	34-7/8
IDILL LANGUE CILLS	(346)	(476)	(476)	(476)	(689)	(886)
'B" Jacket Width of Unit	42-13/16	42-13/16	54-13/16	54-13/16	54-13/16	54-13/16
	(1087)	(1087)	(1392)	(1392)	(1392)	(1392)
'C" Unit Height	12-1/4	17-1/4	17-1/4	17-1/4	25-11/16	33-7/16
	(311)	(438)	(438)	(438)	(653)	(850)
"D" Depth to Rear of Housing	5-3/4	11	10-5/16	11	10-7/8	11-1/2
	(147)	(279)	(261)	(279)	(277)	(292)
"E" Hanging Distance Width	28	27-15/16	38	38	41-3/4	41-3/4
	(710)	(710)	(965)	(965)	(1060)	(1060)
"F1" Hanging Distance Depth	17-3/8	17-1/4	21-1/8	21-1/4	20	20
	(440)	(438)	(537)	(540)	(508)	(508)
"F2" Hanging Distance Depth	17-3/8	17-1/4	21-1/8	21-1/4	26	26
	(440)	(438)	(537)	(540)	(660)	(660)
"G" Discharge Opening Width	15	15	26	26	26	26
	(381)	(381)	(660)	(660)	(660)	(660)
"H" Discharge Opening Height	10-1/8	15-7/8	15-7/8	15-7/8	24-3/8	32-1/8
	(256)	(403)	(403)	(403)	(619)	(816)
"J" Side Panel to Centerline Combustion Air	2-3/4	2-13/16	3-3/4	3-3/4	3-3/4	3-3/4
	(70)	(71)	(95)	(95)	(95)	(95)
"K" Front Panel to Centerline Combustion Air	4-1/2	4-1/2	5-5/16	5-5/16	5-5/16	5-5/16
	(114)	(114)	(135)	(135)	(135)	(135)
"L" Overall Unit Depth	32-5/8	38	41	42	42	42
	(829)	(965)	(1040)	(1067)	(1067)	(1067)
"M" Side Depth	27-7/16	27-7/16	31-1/4	31-1/4	31-1/4	31-1/4
	(697)	(697)	(794)	(794)	(794)	(794)
"N" Combustion Air Inlet Connection Dia.	2	2	2	3	4	4
	(51)	(51)	(51)	(76)	(102)	(102)
"P" Flue Connection Diameter	2	2	2	3	4	4
	(51)	(51)	(51)	(76)	(102)	(102)
"Q" Side Panel to Centerline Gas Connection	2-1/8	2-5/8	2-5/8	2-5/8	2-5/8	2-5/8
	(54)	(67)	(67)	(67)	(67)	(67)
"R" Bottom Panel to Centerline Gas Connection	1-1/2	2-1/2	2-1/2	2-1/2	2-1/2	2-1/2
	(40)	(64)	(64)	(64)	(64)	(64)
'S" Side Panel to Centerline Flue	5-3/8	5-1/8	6-1/2	6-1/16	5-3/8	5-3/8
	(137)	(130)	(165)	(154)	(137)	(137)
"T" Bottom Panel to Centerline Flue	2-1/2	4-5/8	4-5/8	4-5/8	8-1/8	13-1/8
	(64)	(117)	(117)	(117)	(206)	(334)
"U" Side to Centerline Condensate Drain Connection	8-1/2	8-1/2	9-1/2	9-1/2	9-1/2	9-1/2
	(216)	(216)	(241)	(241)	(241)	(241)
"W" Rear to Centerline Condensate Drain Connection	9-9/16	9-9/16	10-9/16	10-9/16	10-1/8	10-1/8
	(243)	(243)	(268)	(268)	(257)	(257)
Approximate Unit Weight - Ib	120	180	209	260	323	385
(kg)	(54.4)	(81.6)	(94.8)	(117.9)	(146.5)	(174.6)
Approximate Ship Weight - Ib	168	228	254	305	388	460
Approximate only weight	100	(103.4)	(115.2)	(138.3)	(176.0)	700

#### **HI050 Dimensional Data**



### HI100-HI400 Dimensional Data





Trane – by Trane Technologies (NYSE: TT), a global climate innovator – creates comfortable, energy efficient indoor environments through a broad portfolio of heating, ventilating and air conditioning systems and controls, services, parts and supply. For more information, please visit *trane.com* or *tranetechnologies.com*.